

Installation Instruction ó Wall frame extension, single and double door,



Equipment for installation:

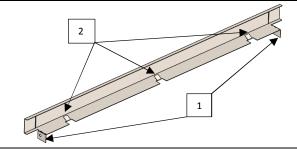
- Electric screw driver Bit PH2 (extended)
- Electric drill
 Drill diam. 3,3 mm
- Pop rivet pliers
- Mounting accessories

Check the contents of the delivery:

- 1 top part
- 2 side parts
- 1 mounting accessories

Mounting accessories:

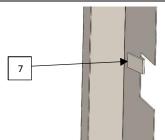
- 12 mounting screws
- 2 galvanized pop rivets
- 2 white pop rivets.
- 1. Start by folding down the outher two guide edges along the perforations on the top part of the wall frame extension.
- Fold the three supporting tabs which are intended to help to achive a closer meeting between the top part of the frame and the top part of the wall extension.



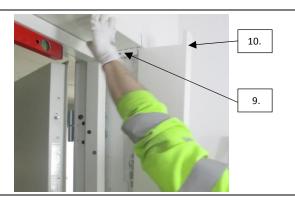
- Place the top part of the wall extension towards the top part of the frame.
- 4. Make sure that the meeting between the top part of the frame and the top part of the wall extension is as close as possible.
- Read the information according to point 10 in the current Installation instruction; 815-9037-0-01 or 815-9104-0-01 NGSD (ND11-ND92) depending on the selected door type.



- 6. Then prepare both side parts of the wall frame extension.
- Start by fold the supporting tabs which are intended to help achieve a closer meeting between the side part of the frame and the side part of the wall extension.
- Read the information according to point 10. in the current Installation instruction; 815-9037-0-01 or 815-9104-0-01 NGSD (ND11-ND92) depending on the selected door type.



- Make sure that both side parts of the wall frame extension are correctly positioned. The position must be in front of the folded guide edge of the top part of the wall frame extension.
- Slide both side parts of the wall frame extension into the correct position.





- 11. Attach both side parts of the wall frame extension to the frame.
- 12. It is the rear pre-punched holes of the frame that are to be used for attaching the side part of the frame extension to the frame.
- 13. Use the supplied mounting screws. Ensure a tight (close as possible) and neat meeting between the side part of the frame extension and the frame.
- 14. Start attaching the side part of the wall frame extension from the top edge and work your way down.



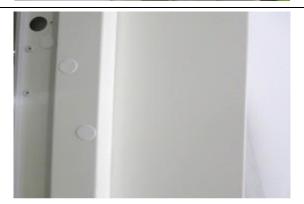
- 15. Ensure a tight (close as possible) and neat meeting between the top part of the frame and the top part of the frame extension. The three support tabs are helpful.
- 16. Drill a 3.3 mm hole in the top part of the wall extension using the pre punched hole in the side part of the wall extension.



- 17. Rivet the side part of the wall extension to the top part of the wall extension on both sides.
- 18. Use the pop rivets provided.
 White pop rivet to white wall frame extension and galvanized pop rivet to other colors.



- 17. Finish the assembly by mounting the frame plugs.
- Read the information according to point 11 in the current Installation instruction; 815-9037-0-01 or 815-9104-0-01 NGSD (ND11 ó ND92) depending on selected door type.



- Sealant requirements. Reference to point 15 in the current Installation instruction
 815-9037-0-01 Installation Instruction ó Single Door, Double Door and Shutter. Frame type A, B & C.
 815-9104-0-01 Installation instruction ó Single Door. Frame type A, B & C, NGSD (ND11 ó ND92)
- 20. Checklist for approved assembly.

Applies to door type NGSD (ND11 ó ND92)

Make sure that the Checklist for approved installation is filled in, signed and archived.